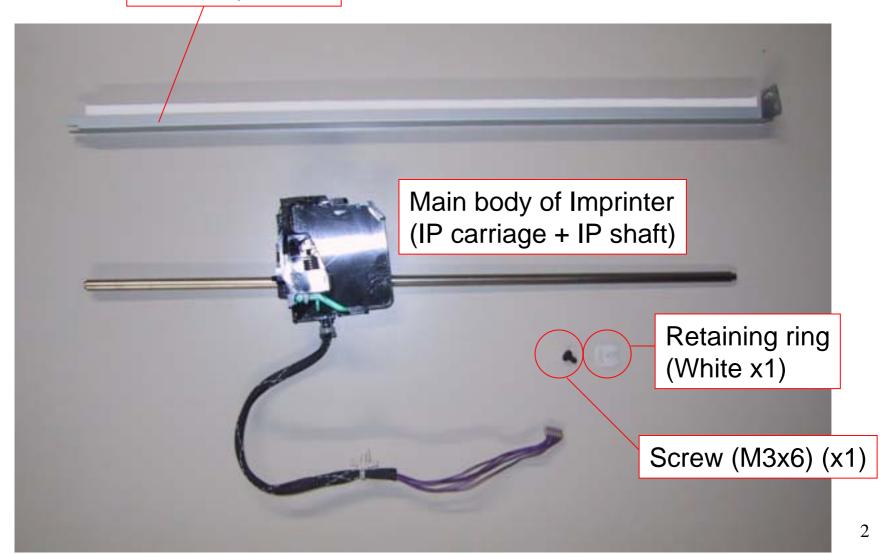
Imprinter for DR-6080/9080C Installation Procedure

IMS Product Planning Dept.

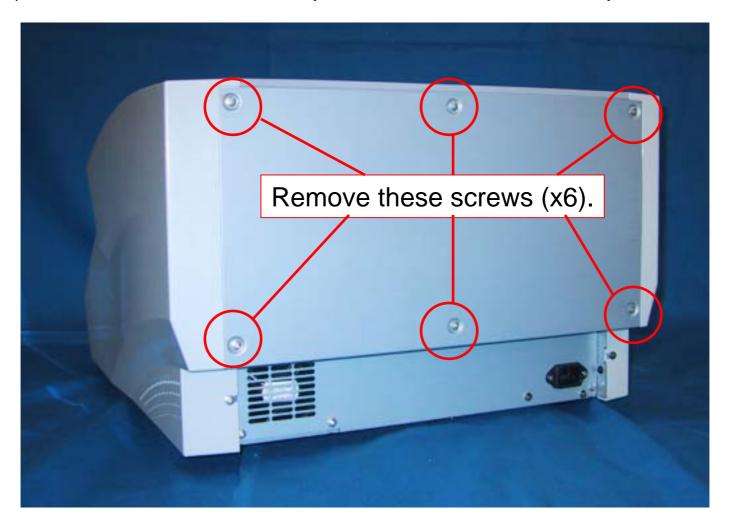
1. Confirm the following component parts.

IP drain pad unit



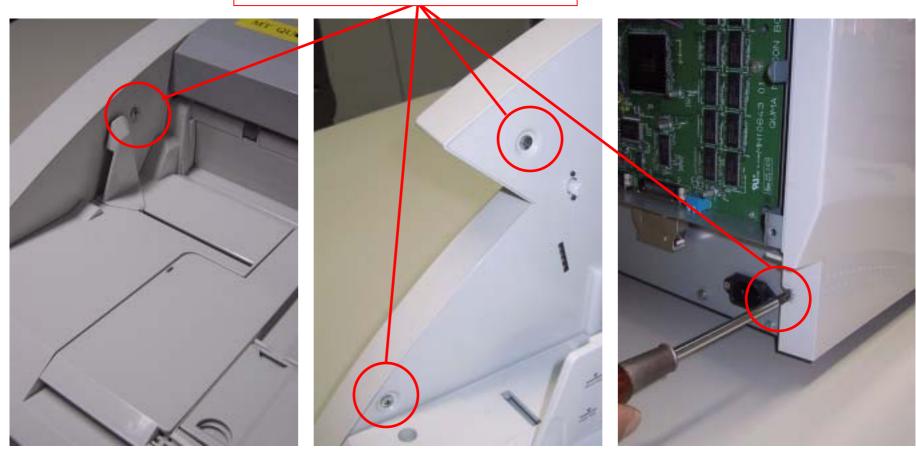
2. Remove the rear cover. (6 screws)

Note) The rear cover of mass production model will be painted.



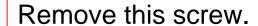
3. Remove the left cover. (4 screws)

Remove these screws. (x4)

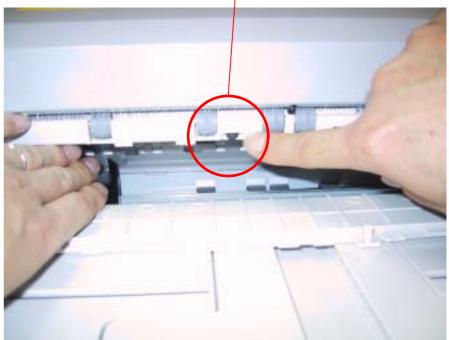


 Open the imprinter cover of the upper unit, and remove the center screw (x1).

Press here for open the imprinter cover.

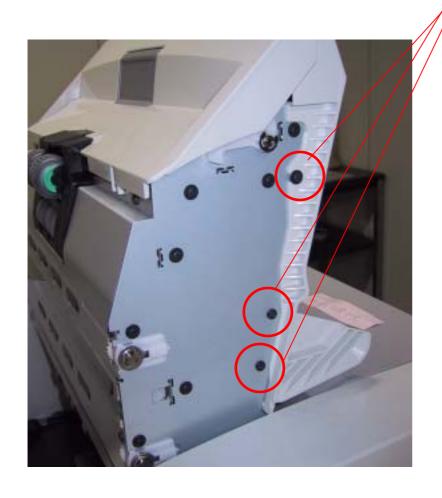


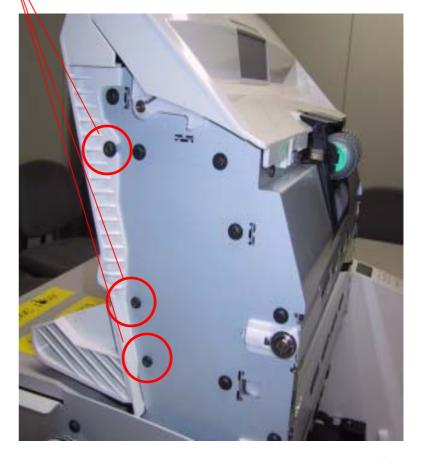




5. Open the upper unit, and remove the screws (x6) of right and left sides.

Remove these screws (x6).

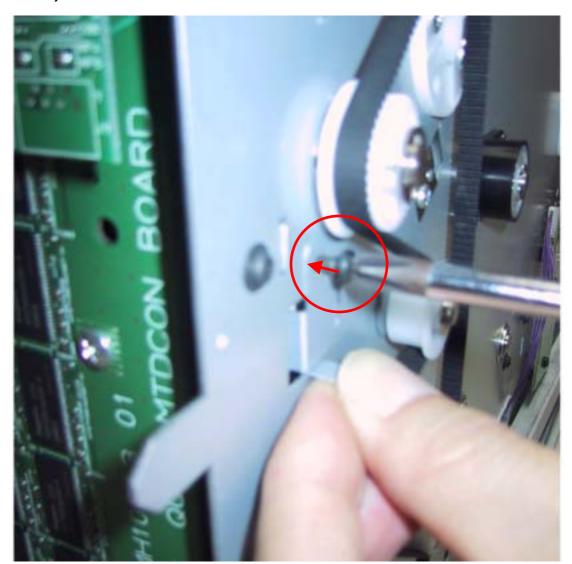




6. Insert the IP drain pad unit to the hole of left side of the main body in the proper direction.



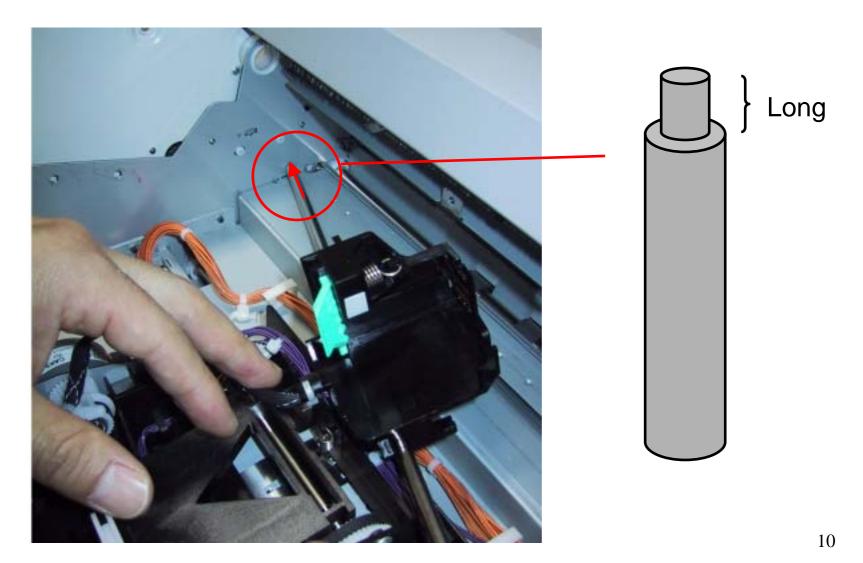
7. Insert it firmly to the back, and fix it with 1 screw (M3x6).



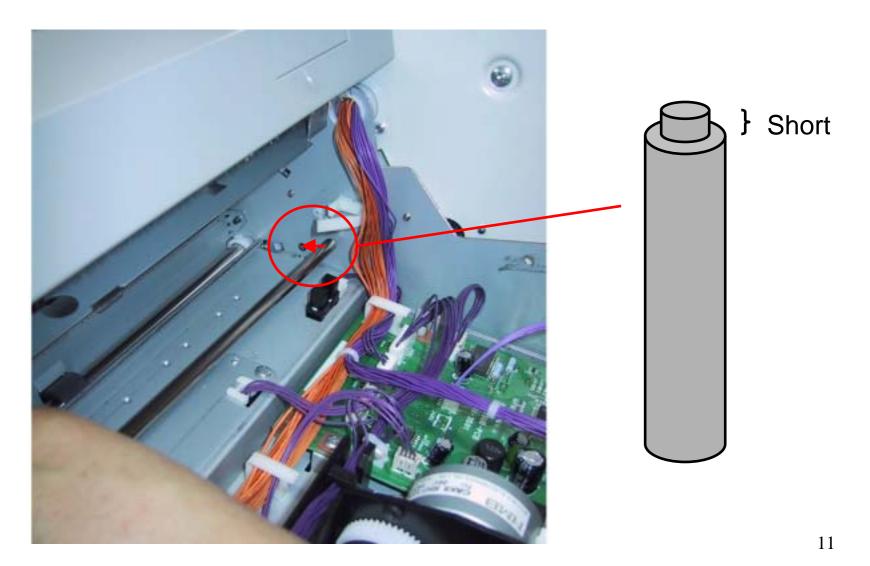
8. Remove the cable from the cable clamp of right side of main body's interior to avoid becoming an obstacle later.



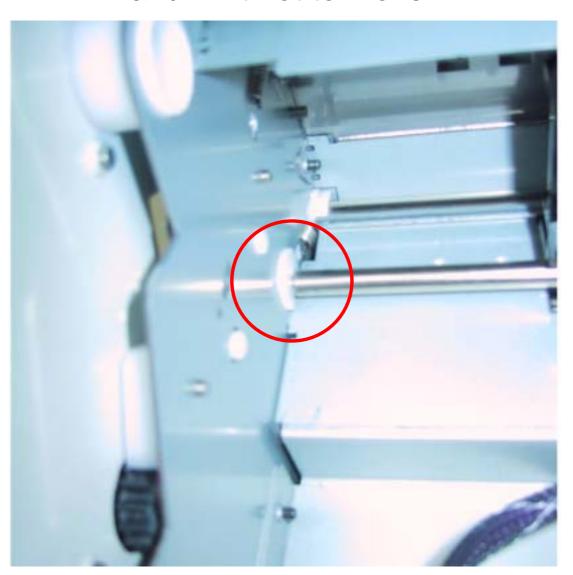
9. Insert the IP shaft to the hole of left side of main body's interior. (Insert the one that a tip is long.)

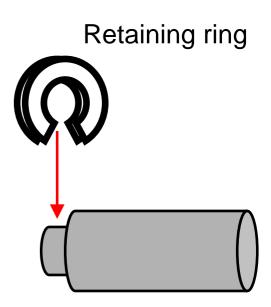


10. Insert the tip of rest one of the IP shaft to the hole of right side of main body's interior.

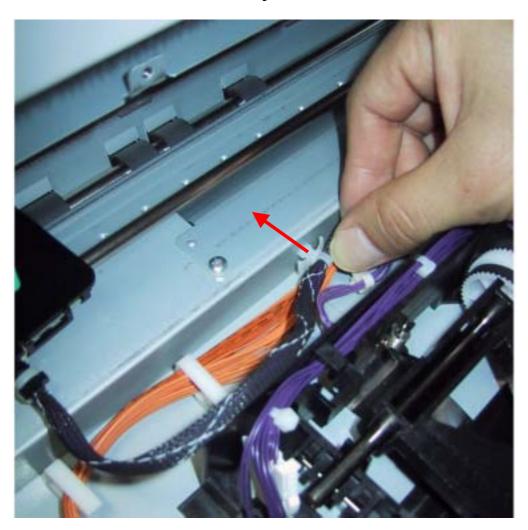


11. Fit the retaining ring to left side of the IP shaft, and fix it not to move.

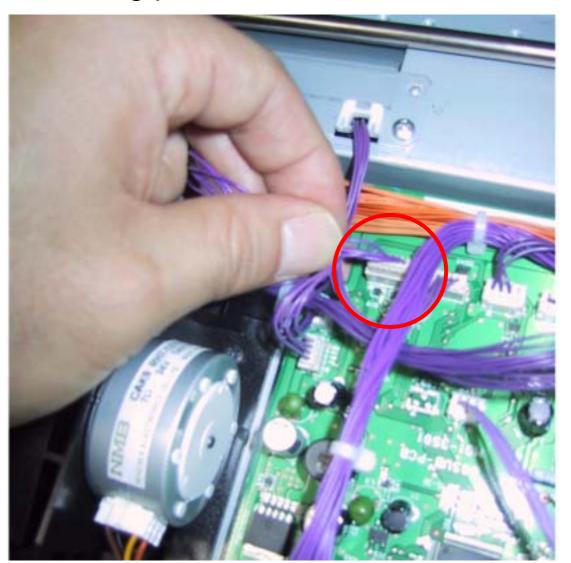




12. Insert the snap band (fastner) of the imprinter carriage's cable to the hole in center position of frame of the main body's interior.



13. Insert the connector of the imprinter carriage to the following position of 80-sub PCB of main body.



14. Replace the cable to cable clamp, and the document eject cover to the original position.

